

## Instructions for Bumpers Primed with Waterborne Primer

- Do NOT remove the coating from this product.
- Do NOT apply an adhesion promoter to this primed bumper.
- This bumper is ready for to be refinished. For a professional finish, follow the application instructions outlined below.

### **Application Instructions:**

1. Wipe the surface with a cloth that is damp with soap and water to remove any surface contaminants.
2. Dry thoroughly with a clean, soft towel.
3. For best results, use a scotch pad to scuff the entire surface of the bumper.

Note: If sanding is necessary, **dry sand** with 360 or finer grit sandpaper. If the film coat then appears to be thin, we recommend that an additional application of waterborne primer be applied to the part. Allow the primer to dry thoroughly prior to the application of the sealer, base coat, and clear coat.

4. Re-clean the part and dry with a clean cloth.
5. Refer to your paint manufacturer's instructions for proper application of sealer, color, and/or clear coats as instructed for the painting of flexible parts.

Note: For TPO bumpers ONLY→If the primer is sanded through to the substrate in a large area, it will be necessary to apply a light application of adhesion promoter prior to top coating. Use a small brush or dauber to apply adhesion promoter to the sanded-through area only. This helps minimize contact of the adhesion promoter with the feathered edge areas of the primer.

Questions or Problems?  
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